

HI-KALIBRE EQUIPMENT LTD.

9816 - 45 AVE.
EDMONTON, ALBERTA
T6E 5C5

PHONE: (780) 435-1111 FAX: (780) 436-5164

MANUFACTURER: HI-KALIBRE EQUIPMENT LTD.

Materials used in manufacturing: AT TIME OF REPAIR AS PER CUSTOMERS REQUEST

Meet or exceed the requirements of the American Petroleum Institute and the National Association of Corrosion Engineers Standard: N.A.C.E. MR-01-75 - 2002

"Material Requirements" Sulfide Stress Cracking Resistant Metallic material for Oilfield Blowout Prevention Equipment, HES SERVICE.

CUSTOMER: VIPER RENTALS &

VALVE DESCRIPTION: 2-7/8" BARTON EUE GATE VALVE 3000WP REC

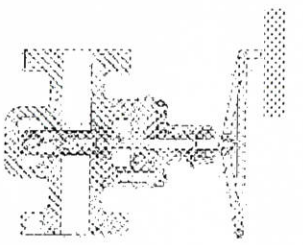
SERIAL #: VRS1306
MANUFACTURING LOT #: 81452
RIG #:
SALES ORDER #: 81452
CUSTOMER PO #: D12989
OWNER'S SERIAL #: VRS1306
DATE OF MANUFACTURE: SEP 2, 2003

VALVE COMPONENTS		PART #	LOT #
2-9/16" WKM "M" SEAT #5	STD/NACE	HK-2010-5	78974-007-008
2-9/16" WKM "M" GASKET	NACE	HK-2134	54787-027
2-1/16 WKM GATE VALVE SEAL KIT		W-2116-SK	

Hi-Kalibre Equipment


Per Glen Rabby, President G/M

INVOICE COPY

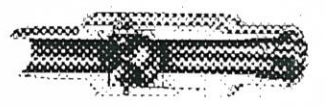


D-Valves Ltd.

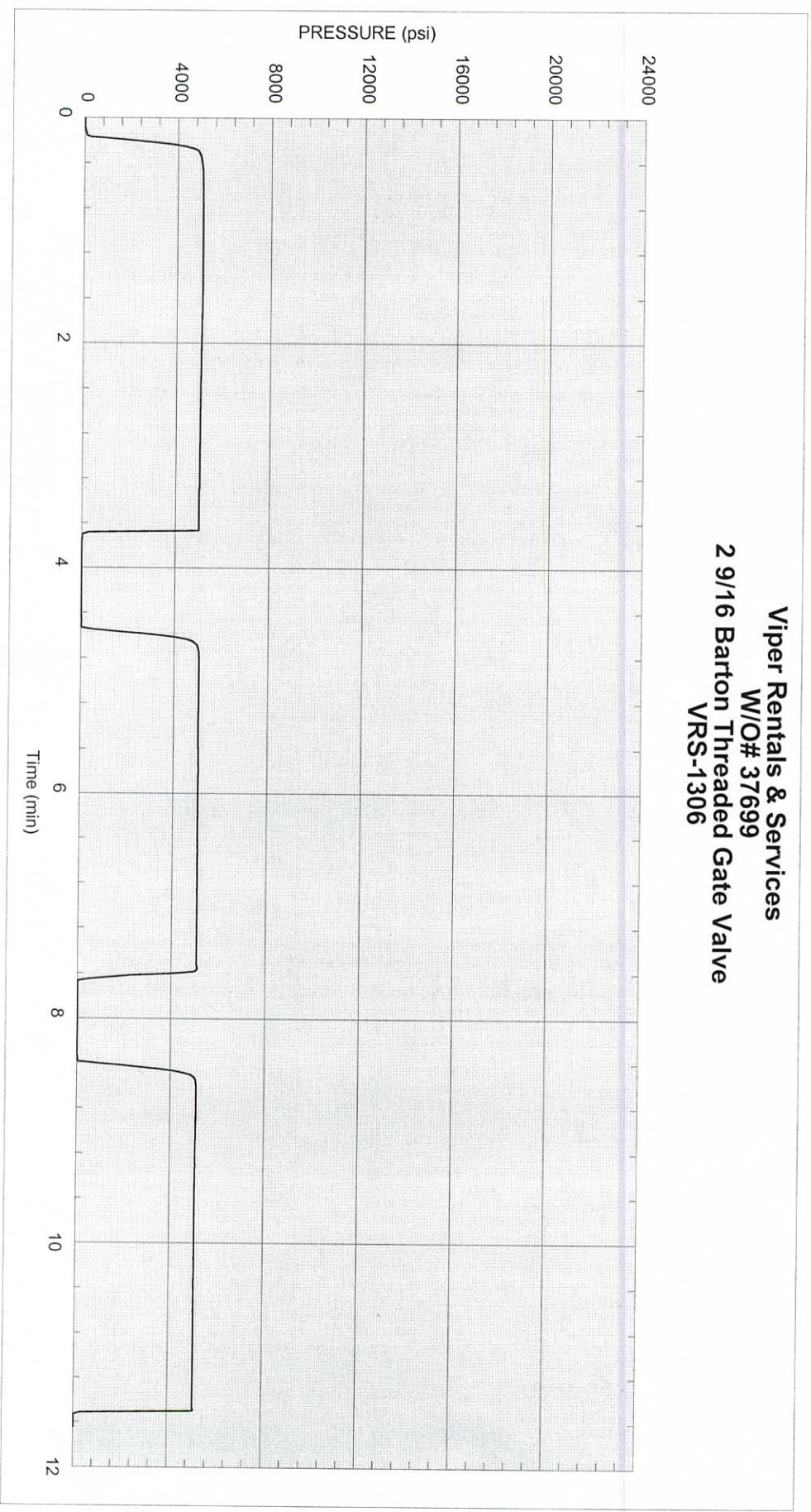
6133 - 97 St. NW
Edmonton, Alberta
T6E 3J3

Phone (780) 436 - 5353

Fax (780) 438 - 7906



Viper Rentals & Services
W/O# 37699
2 9/16 Barton Threaded Gate Valve
VRS-1306



Pressure Test Conducted On:
Test Conducted By

03/09/04
Shawn