

HI-KALIBRE EQUIPMENT LTD.

9816 - 45 AVE.
EDMONTON, ALBERTA
T6E 5G5

PHONE: (780) 435-1111 FAX: (780) 436-8164

MANUFACTURER: HI-KALIBRE EQUIPMENT LTD.

Materials used in manufacturing EXCEPT BODY, SUB AND TOP CAP: AT THE TIME OF REPAIR AS PER CUSTOMER REQUEST.

Meet or exceed the requirements of the American Petroleum Institute and the National Association of Corrosion Engineers Standard MR-01-75 LATEST EDITION N.A.C.E.

"Material Requirements" Sulfide Stress Cracking Resistant Metallic Material for Oilfield Blowout Prevention Equipment, H2S TRIM.

CUSTOMER: VIPER RENTALS &

VALVE DESCRIPTION: 2-3/8" IF HI-KAL DART IBOP SK WF

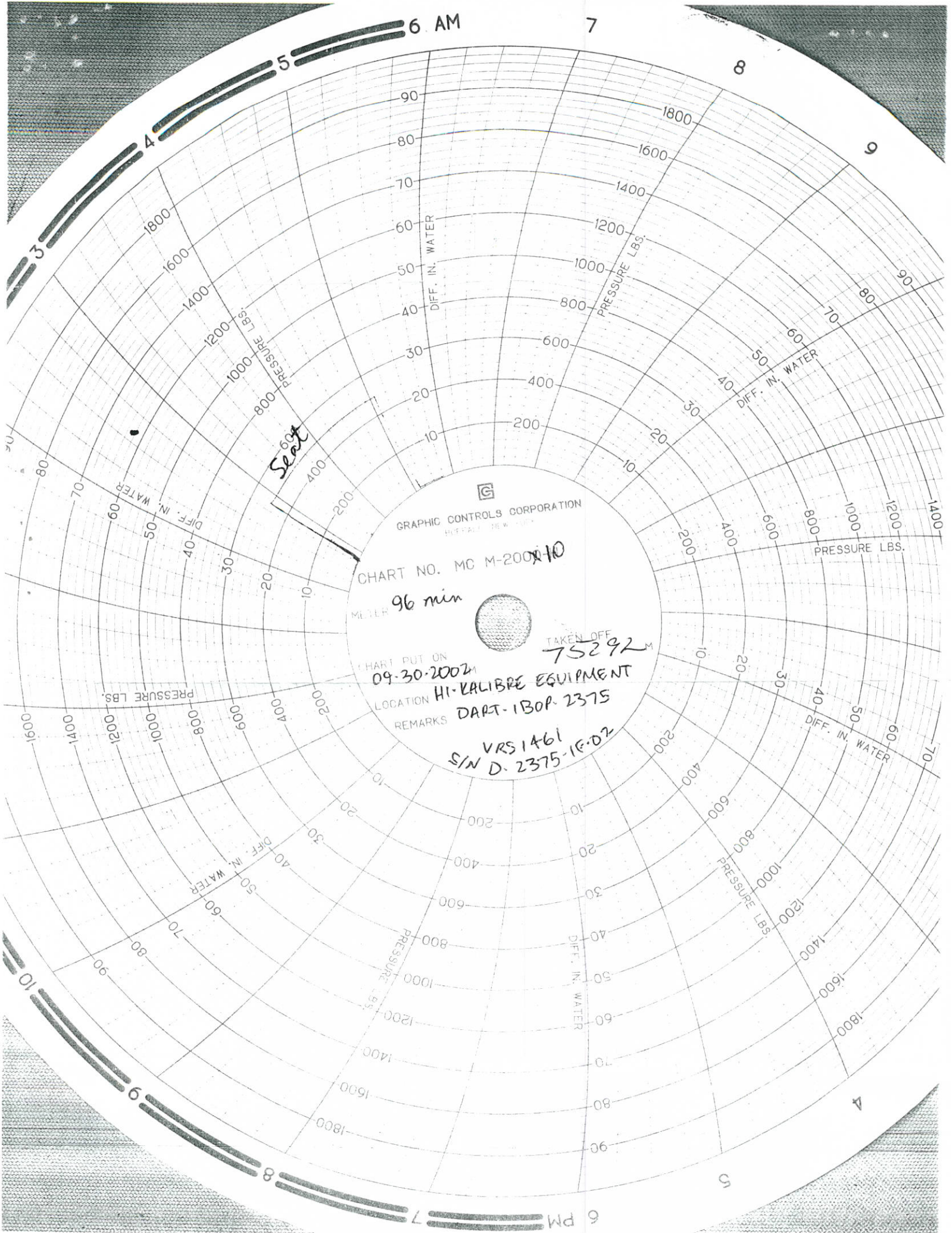
SERIAL #: D-2375-IF-02
MANUFACTURING LOT #: 75292
RIG #: VRS1461
SALES ORDER #: 75292
CUSTOMER PO #: D-12197
OWNER'S SERIAL #: VRS1461
DATE OF MANUFACTURE: SEP 30, 2002

VALVE COMPONENTS	PART #	LOT #
2-3/8" IF DART IBOP SEALKIT 5000 WF	DART-2375-SK	

Hi-Kalibre Equipment

Per Glen Rabby, President G/M

INVOICE COPY



6 AM

7

8

9

3

4

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80

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700

1600

1400

1200

1000

800

600

400

200

100

50

25

12.5

6.25

3.125

1.5625

0.78125

0.390625

0.1953125

0.09765625

0.048828125

0.0244140625

0.01220703125

0.006103515625

0.0030517578125

0.00152587890625

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500

600

CHART NO. MC M-200010

96 min

CHART PUT ON 09-30-2002

LOCATION HI-KALIBRE EQUIPMENT

REMARKS DART-1BOP-2375

S/N D. 2375-1F-02

TAKEN OFF 75292 M

GRAPHIC CONTROLS CORPORATION
BUFFALO, NEW YORK

Seat