



MAGNETIC PARTICLE EXAMINATION REPORT

FIELD REPORT NUMBER **M - 61231**
ISO 9003 - #97-598

Page: 1 of
Date: March 20/03
Job #:
P.O. #: 099418

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CLIENT: Hi-Kalibre
LOCATION: Berza Shop
ITEM EXAMINED: As listed below
TEST METHOD: ASTM E 709
ACCEPTANCE STANDARD: API QA 17th ED.

TECHNIQUE DETAILS

1. BI PROCEDURE NO. MT-2(F)
2. MPI EQUIPMENT:
 Manufacturer: Magnaflux Type: Y6 Serial No: 43530 Last Calibration: 03/03
 Manufacturer: Spectraline Type: SB-100P Serial No: 1338389 Last Calibration: 03/03
3. MAGNETIZING METHOD: AC DC • Continuous Residual • Prod Yoke Coil
4. MAGNETIC PARTICLES: Dry (Color) Wet • Fluorescent Non-fluorescent
5. Manufacturer: Magnaflux Type: 14A Batch # 02M079
6. SURFACE CONDITION: Clean Bare Metal As Ground Machine Sand Basted Painted Loose Scale Removed

EXAMINATION RESULTS & COMMENTS

Magnetic particle examination was performed on the following items:

Items Tested:

- 1 2) SN: 1100-1011 Body 75936-1 SUB 75937-1
- 2 2) SN: 1100-1012 Body 75936-2 SUB 75937-2
- 3 2) SN: 1100-1013 Body 75936-3 SUB 75937-3
- 4 2) SN: 1100-1014 Body 75936-4 SUB 75937-4
- 5 2) SN: 1100-1015 Body 75936-5 SUB 75937-5
- 6 2) SN: 1100-1016 Body 75936-6 SUB 75937-6

URS 1189

Results: No relevant indications detected @ time of examination

SIGNATURES

CLIENT REPRESENTATIVE: Richard

TECHNICIAN (Sign): [Signature]

TECHNICIAN (Print): GLEN McLEAN

ASSISTANT (Print): Doug Lang

BI JOB # 503-700

*Client Representative's Signature indicates acceptance of report and results.

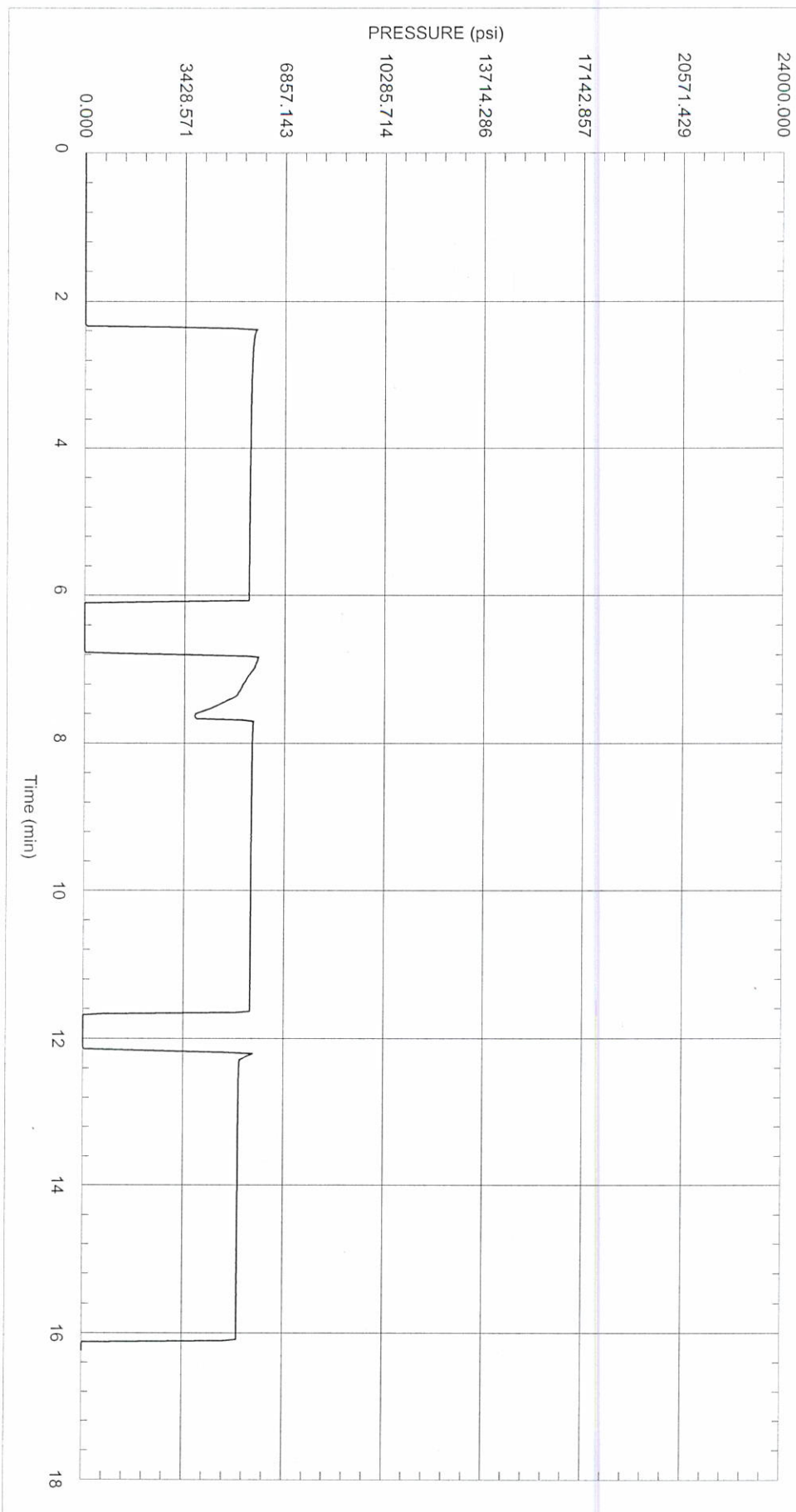


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Caliber Energy Systems
2 7/8 Eue D-Valve Safety IBOP
W/O# 86060
VRS-1189



Pressure Test Conducted On:
Test Conducted By

March 26, 2014
Brett